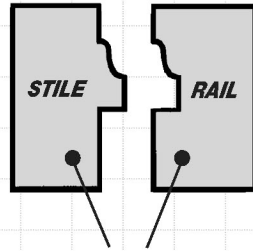


REVERSIBLE FRENCH WINDOW SASH

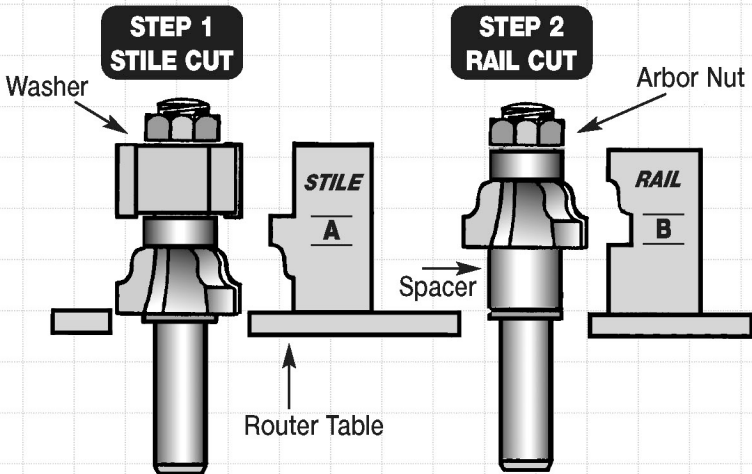
PriceCutter™
ROUTER BITS

INSTRUCTIONS FOR THE REVERSIBLE WINDOW SASH AND GLASS DOOR ASSEMBLY

P18-3607 and P18-3601



(See Note 3)



NOTES:

1. Bit comes assembled to cut the stile. Cut the stile first.
2. With the power off, reassemble cutter as shown for the rail cut using supplied spacer. Proper alignment is achieved by checking height of the rail profile against the stile cut just made in step 1 above. In most cases, height adjustment will not be necessary.
3. Depending upon stock size and function of finished product, additional mechanical support may be necessary in indicated areas prior to gluing such as dowels, biscuits or splines.

NOTE: Variable **A** must equal Fixed **B**.

SAFETY: Make sure the arbor nut is tight before operating or damage may occur to carbide.